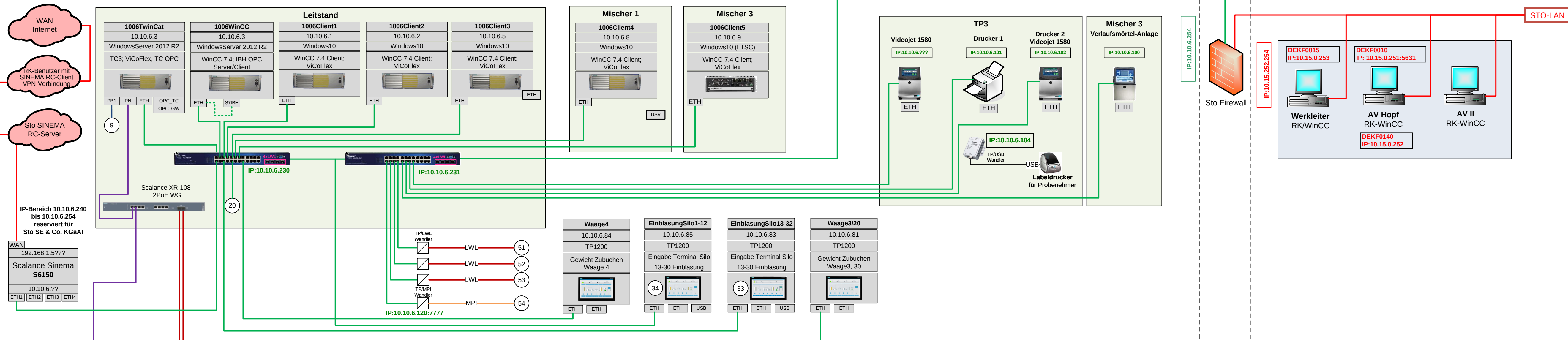


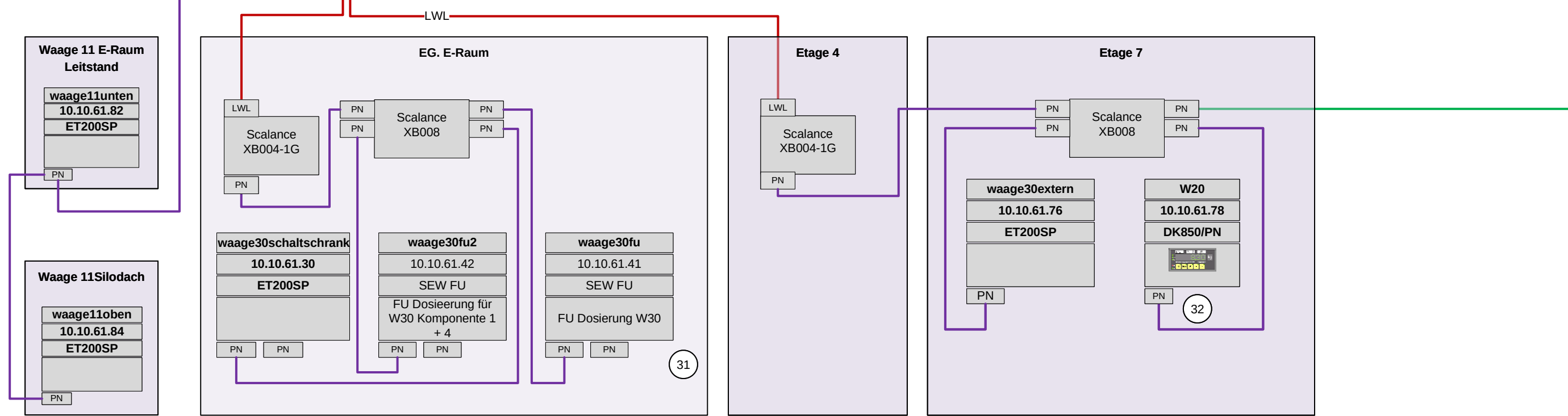
Ethernet



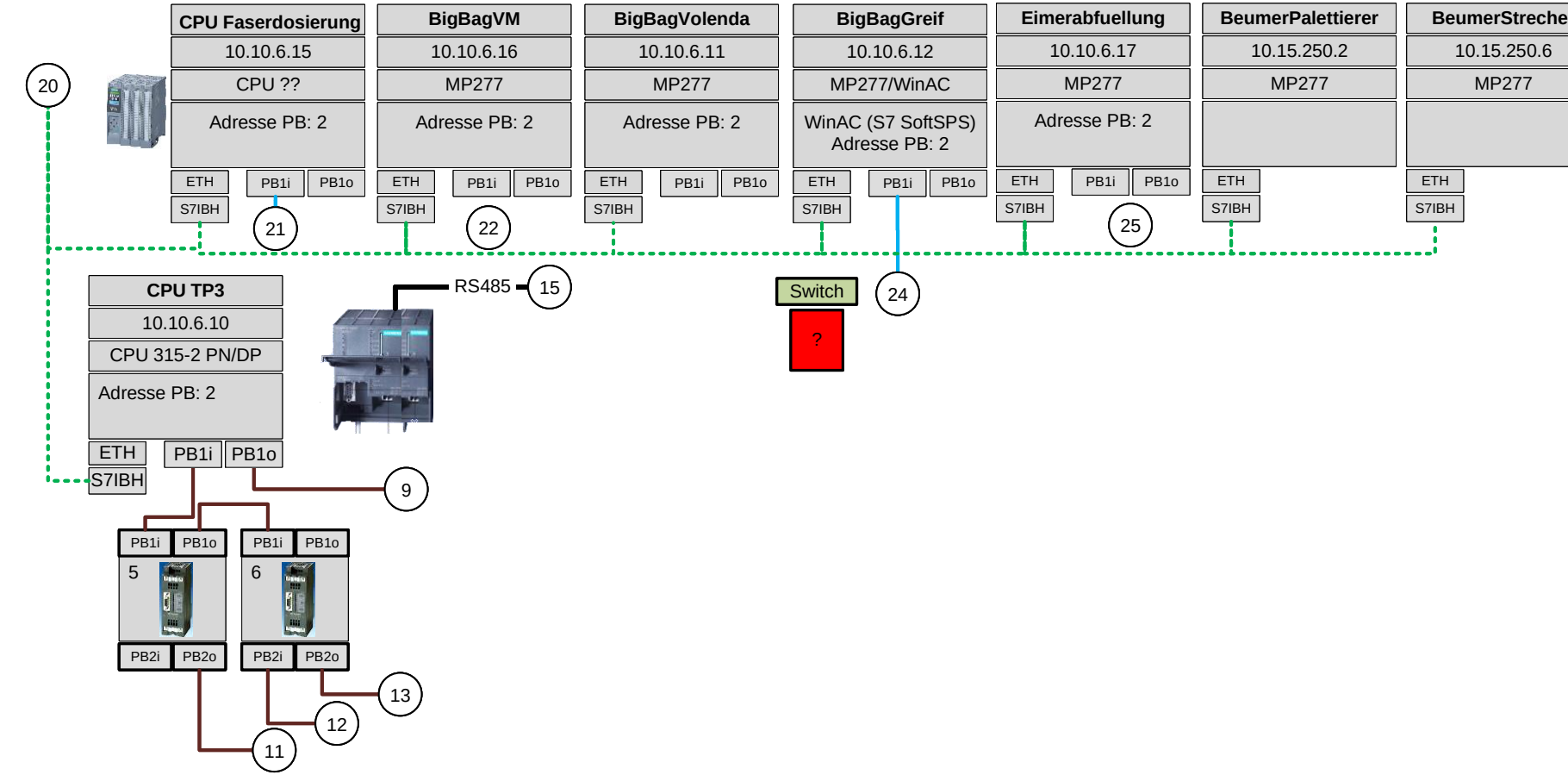
Waagenliste		
Bezeichnung	Einsatz	Bemerkung
Waage 1	für Silo 18-19-20-21-22-23-25	W1
Waage 2	für Silo 24-26-27-28-29-30-31	W2
Waage 3	für Silo 51-52-53-54-55-56-57	W3
Waage 4	für Silo 41-42-43-44-45-46-47-48	W4
Waage 5	für Silo 20-21-25-26	W5
Waage 6	Faserdosierung	W6
Waage 7	Additivcenter Klebem. 8 Stationen	W7
Waage 8	Additivcenter Klebem. 8 Stationen	W8
Waage 9	für Silo 13-14	W9
Waage 10	Kontrollwaage Hufeisen BIMi-Sto-Pox	W10
Waage 11	Silowaage 1-2-3-4-5-6-7-8-9-10-11-12	W11
Waage 12	Additivcenter VM-Produktion 6 Stationen	W12
Waage 13	Verlaufs-mörtel Big-Bag-Befüllung	W13
Waage 14	für Silo 16-17	W14
Waage 15	Waage Fertigprodukt-Siloanlage Silo 91-92-93-94-95-96-97-98-99	W15
Waage 16	WareRohstoffe neingang Plorte LKW	W16
Waage 17	VM Silo	W17
Waage 18	VM Silo	W18
Waage 19	Mischer 2 Sto-Pox Eimerabfüllung	W19
Waage 20	Silo 131,132,133,134,135	W20

Legende:
Ethernet à ETH Ethernet/TP (STO-RK LAN) E2 Prolibus à PB
Prolibus II /DP 500 Kbaud (CPU S7/TP3) P2
Prolibus DP lokal PD Prolibus PA PA LWL L MPI MI

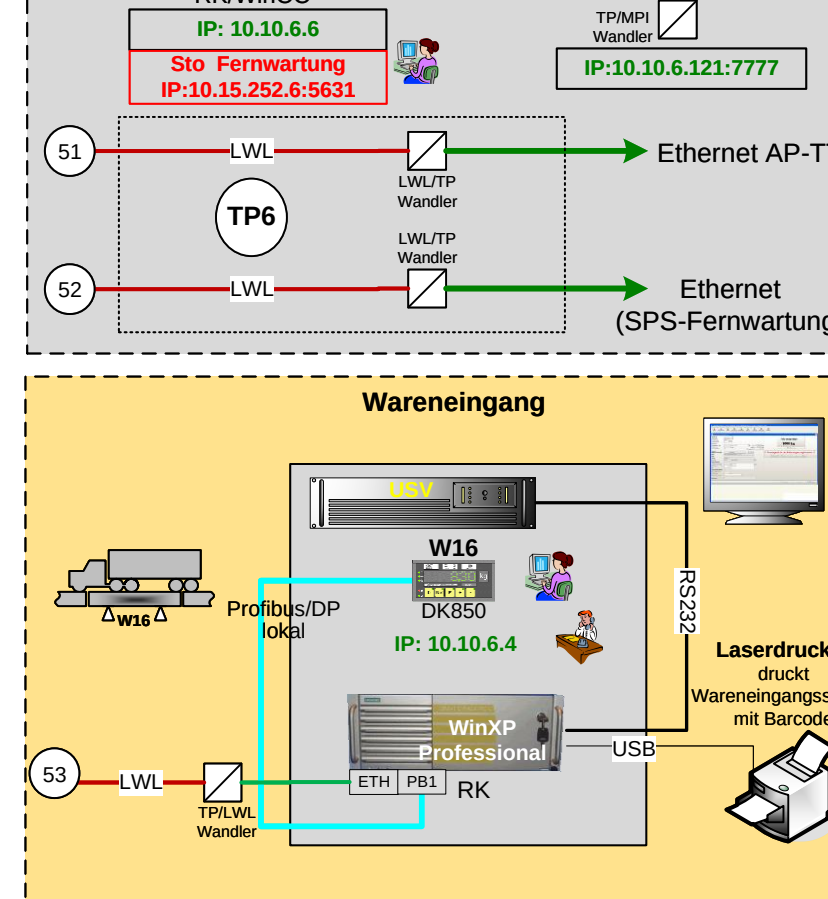
ProfiNet



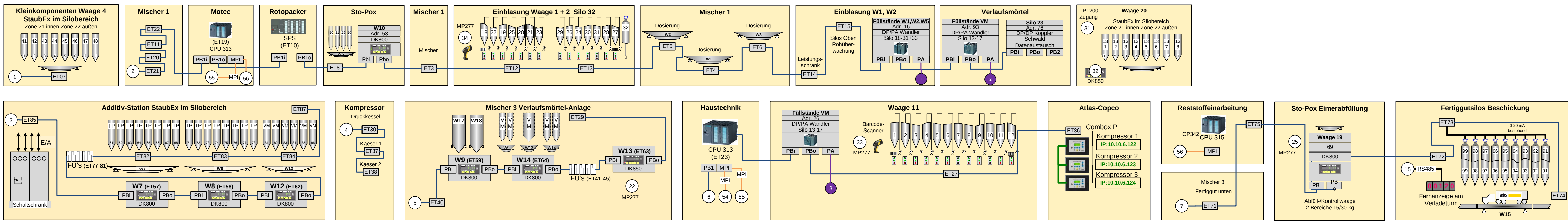
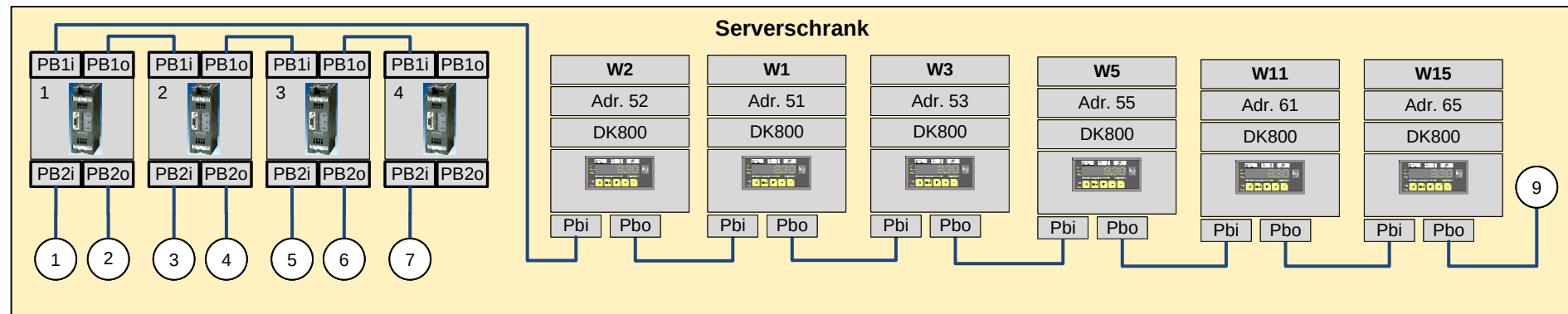
IBH S7 Kommunikation over Ethernet



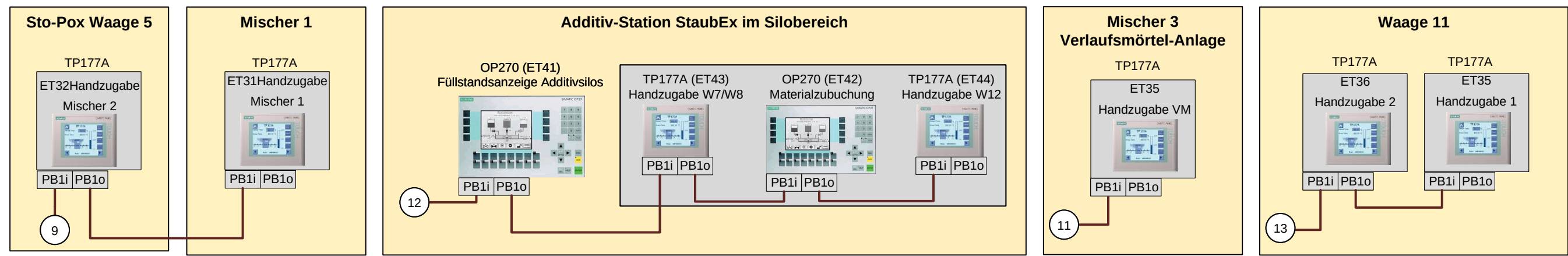
Trockentönung siehe separater Strukturplan TP6



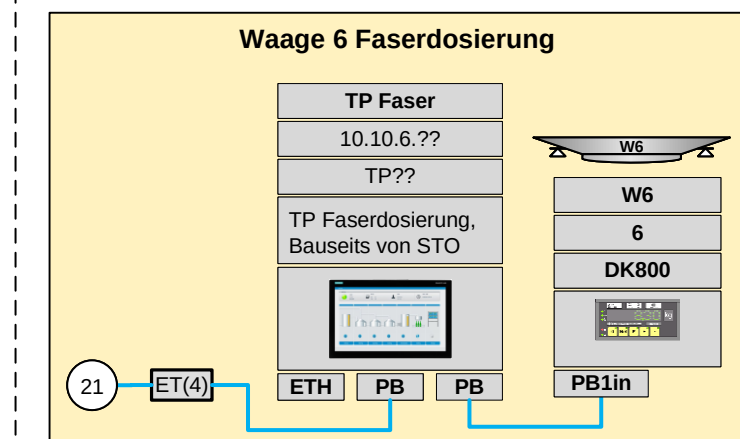
Profibus Mischer 1, 2 und 3



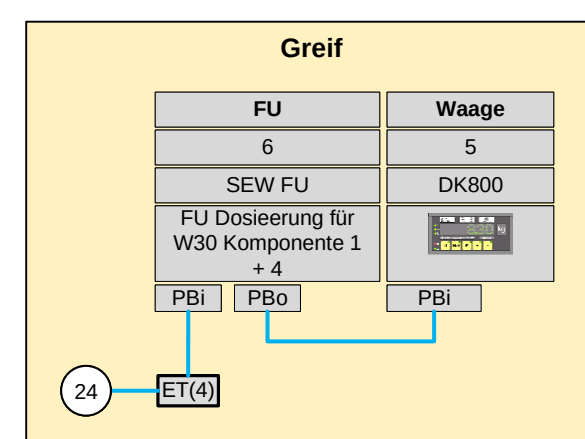
Profibus CPU TP3



Profibus Faserdosierung



Profibus Greif



PA Bus

